

Date: Monday, 3/26/2007 3:22:57 PM  
 User: Kim Johnston

## Process Sheet

|                       |  |                  |                |
|-----------------------|--|------------------|----------------|
| Customer              | : CU-DAR001 Dart Helicopters Services        | Drawing Name     | : ARM          |
| Job Number            | : 31482                                      |                  |                |
| Estimate Number       | : 10706                                      |                  |                |
| P.O. Number           | : N/A  | Part Number      | : D2012103     |
| This Issue            | : 3/26/2007 S.O. No. : N/A                   | Drawing Number   | : D2012 REV B2 |
| Prsht Rev.            | : NC   | Project Number   | : N/A          |
| First Issue           | : N/A  | Drawing Revision | : B2           |
| Previous Run          | : 30298                                      | Material         | : N/A          |
| Written By            | :  | Due Date         | : 4/8/2007     |
| Checked & Approved By | : <u>07.03.27</u>                            | Qty:             | 10 Um: Each    |
| Comment               | : Est Rev: 02.04.03 Added Inspect level 3 NG |                  |                |

## Additional Product

Job Number:



|        |                       |               |
|--------|-----------------------|---------------|
| Seq. # | Machine Or Operation: | Description : |
|--------|-----------------------|---------------|

|     |                |                          |
|-----|----------------|--------------------------|
| 1.0 | M304TR0500W035 | 304 RD Tube .500 x .035W |
|-----|----------------|--------------------------|



Comment: Qty.: 3.5700 f(s)/Unit Total: 35.7000 f(s)  
 Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035)  
 Identify as D2012-101  
 Batch: M103869

FF 07-04-05

|     |          |          |
|-----|----------|----------|
| 2.0 | BRAKE NC | NC BRAKE |
|-----|----------|----------|



Comment: NC BRAKE

1-Punch to length as per Dwg D2012-103 &amp; template D2012-103T1(41.00")

FF 07-04-05

|     |             |                               |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Deburr

2-Bend D2012-103 as per template D2012-103T2 &amp; Dwg D2012-103

FF 07-05-01

|     |     |                              |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

SB 07-05-02

|     |                |                |
|-----|----------------|----------------|
| 5.0 | POWDER COATING | POWDER COATING |
|-----|----------------|----------------|



Comment: POWDER COATING  
 Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

07-05-02 (10)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ \_\_\_\_\_ Date: 07/05/04

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Monday, 3/26/2007 3:22:57 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 31482

Part Number: D2012103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



10X

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

md

07/05/03

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/05/03

10X

8.0

QC21

FINAL INSPECTION/W/O RELEASE



10

Comment: FINAL INSPECTION/W/O RELEASE

07/05/04

Job Completion



07/05/03

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

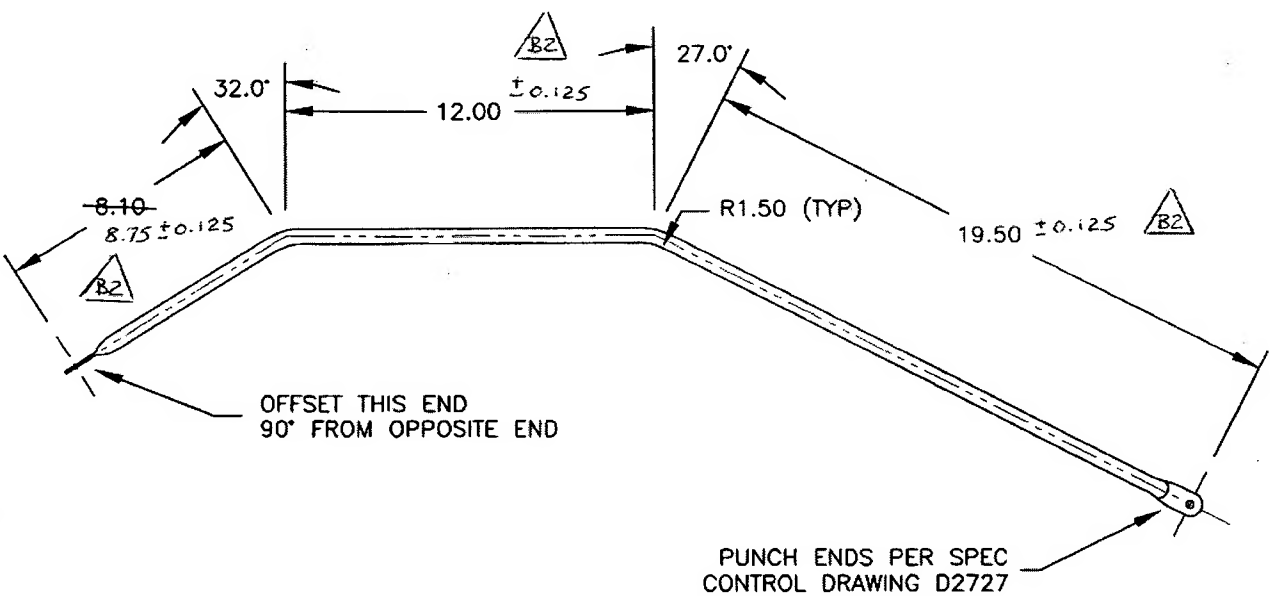
NOTE: Date & initial all entries

**DART**



**RELEASED**  
98/05/05 KG

| DESIGN  |          | DRAWN BY  |     | DART AEROSPACE LTD           |              |
|---------|----------|-----------|-----|------------------------------|--------------|
| KE      |          | KE        |     | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED | SM       | APPROVED  | Q   | DRAWING NO.                  | REV. B       |
| DATE    | 98.04.28 | TITLE     | ARM | D2012-103                    | SHEET 1 OF 1 |
|         |          | NEW ISSUE |     | SCALE                        |              |
|         |          | 92.06.08  |     | 1:6                          |              |
|         |          | 98.04.28  |     | CHANGE ANGLES (TSR A362)     |              |
|         |          | 02.05.25  |     | ADD FINISH                   |              |
|         |          | 05.04.27  |     | ADD TOLERANCE, 8.75 AND 8.10 |              |



**NOTES:**

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE  $\phi 0.500 \times 0.035$  WALL
3. FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART Q51005 4.3

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 31482